

Date: Tuesday, 11/14/2006 10:13:35 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	WEARSHOE
Job Number	29452		
Estimate Number	10617		
P.O. Number	N/A	Part Number	D265633
This Issue	11/14/2006	S.O. No.	D2656 REV D
Prsht Rev.	NC	Project Number	N/A
First Issue	N/A	Drawing Revision	D
Previous Run	28179	Material	N/A
Written By		Due Date	11/30/2006
Checked & Approved By		Qty:	40
Comment	Est: D 02.10.25 Re-format KJ Est Rev:E 06-08-21 Now On Water JET JLM	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M1010S20GA	1010/1025/A21/6aA SHEET	
		Comment: Qty.: 0.4074 sf(s)/Unit Total : 16.2960 sf(s) 1010/1025/A21/6aA SHEET 20 GUAGE Batch: M103069 (35)	 <i>SAD 07/02/06</i>
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg-D2656 Dwg Rev: <i>D</i> Prog Rev: <i>D</i>	 <i>SAD 07/02/06</i>
		2-Deburr if necessary	 <i>SB 07/02/06</i>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	 <i>SAD 07/02/06</i>
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	 <i>SAD 07/02/06</i>
4.0	QC8	SECOND CHECK	 <i>SB 07/02/07</i>
		Comment: SECOND CHECK	 <i>SB 07/02/07</i>
5.0	BRAKE NC	NC BRAKE	 <i>SB 07/02/08</i>
		Comment: NC BRAKE 1-Form on Brake as per Dwg D2656 using Jigs DT8261and DT8326. 2-Identify as D2656-33.	 <i>SB 07/02/08</i>

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/02/12
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 11/14/2006 10:13:35 AM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARSHOE

Job Number: 29452

Part Number: D265633

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

07/02/09

7.0 POWDER COATING POWDER COATING



M101601



35x

Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

M. B. Y.

07/02/09

8.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION



35

9.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: FP21

Y 07/02/09 x 35

10.0 QC21 FINAL INSPECTION/W/O RELEASE



35

Comment: FINAL INSPECTION/W/O RELEASE

07/02/12

Job Completion



11/02/09

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

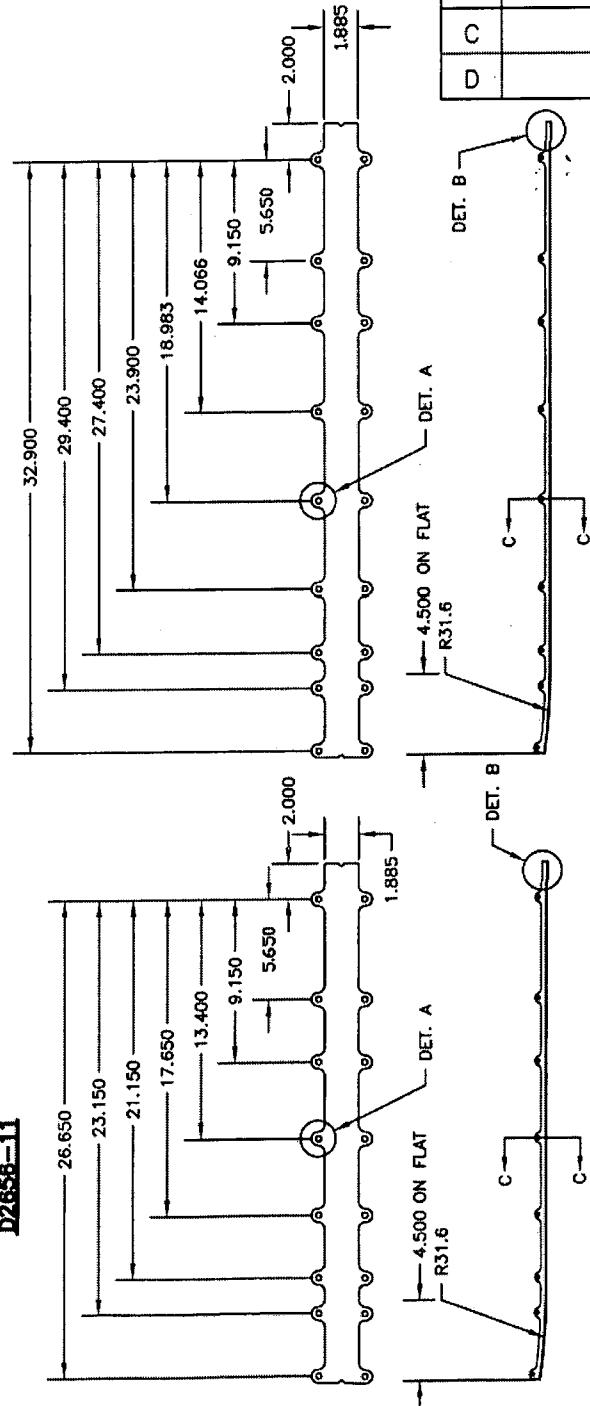
NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

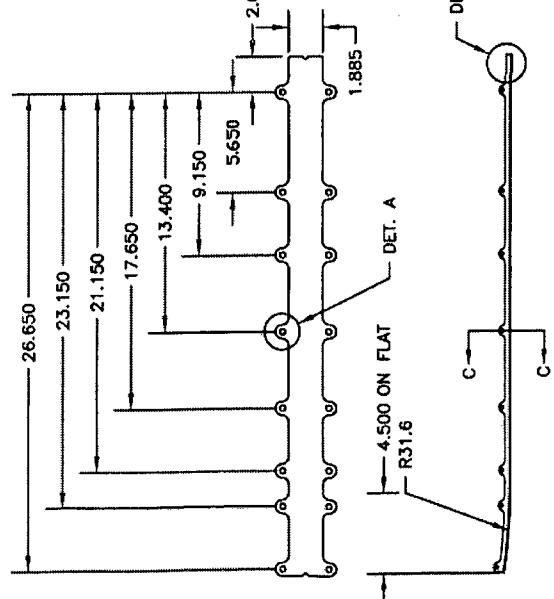


DESIGN	DRAWN BY	DART AEROSPACE USA, INC. PORT HADLOCK, WA
CHECKED	APPROVED	DRAWING NO. D2656 REV. D SHEET 1 OF 4
DATE		TITLE WEARSHOE
05.08.17		SCALE 1:10
A	97:03:25	NEW ISSUE
B	97:06:02	CHANGED TABS
C	97:06:26	R31.6 WAS R19.5
D	05.08.17	ENLARGE ALL HOLES TO IMPROVE FIT

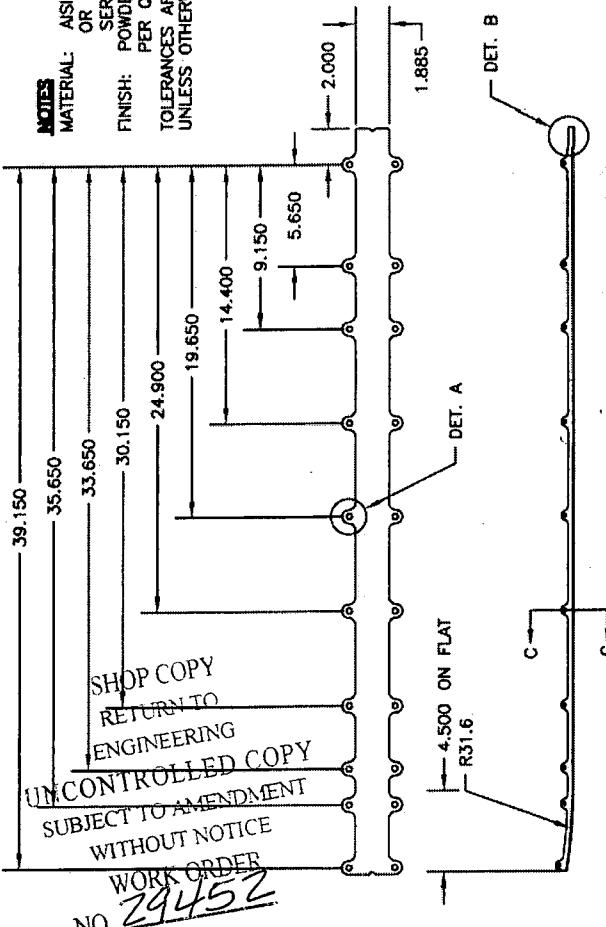
D2656-13



D2656-11



D2656-15



NOTES
 MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008
 OR CSA G40-21, 38W/44W/50W/60W/70W
 SERIES: STEEL, 20 GAUGE (0.040 THICK)
 FINISH: POWDER COAT GREY SANTEX (4.3.5.6)
 PER QSI 005 4.3
 TOLERANCES ARE PER DART QSI 018
 UNLESS OTHERWISE NOTED

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 RETURN TO
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 WORK ORDER
 NO. 29452

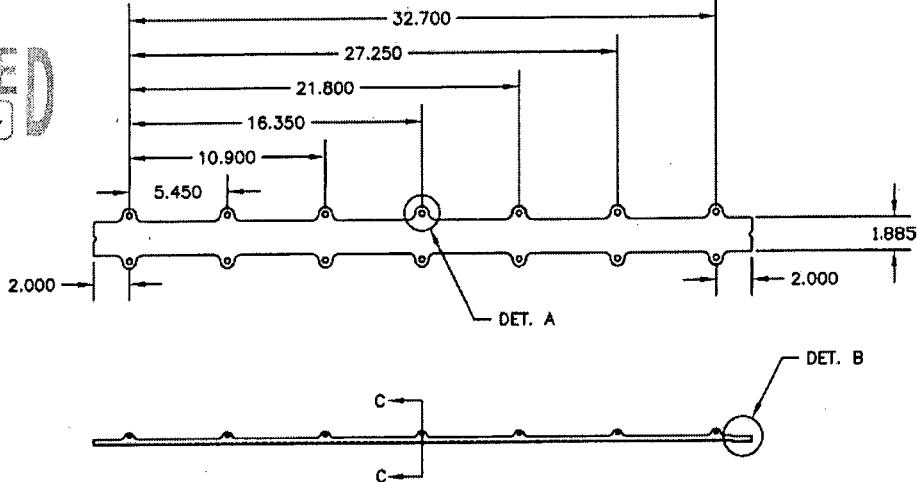
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 05.09.08 *ff* D



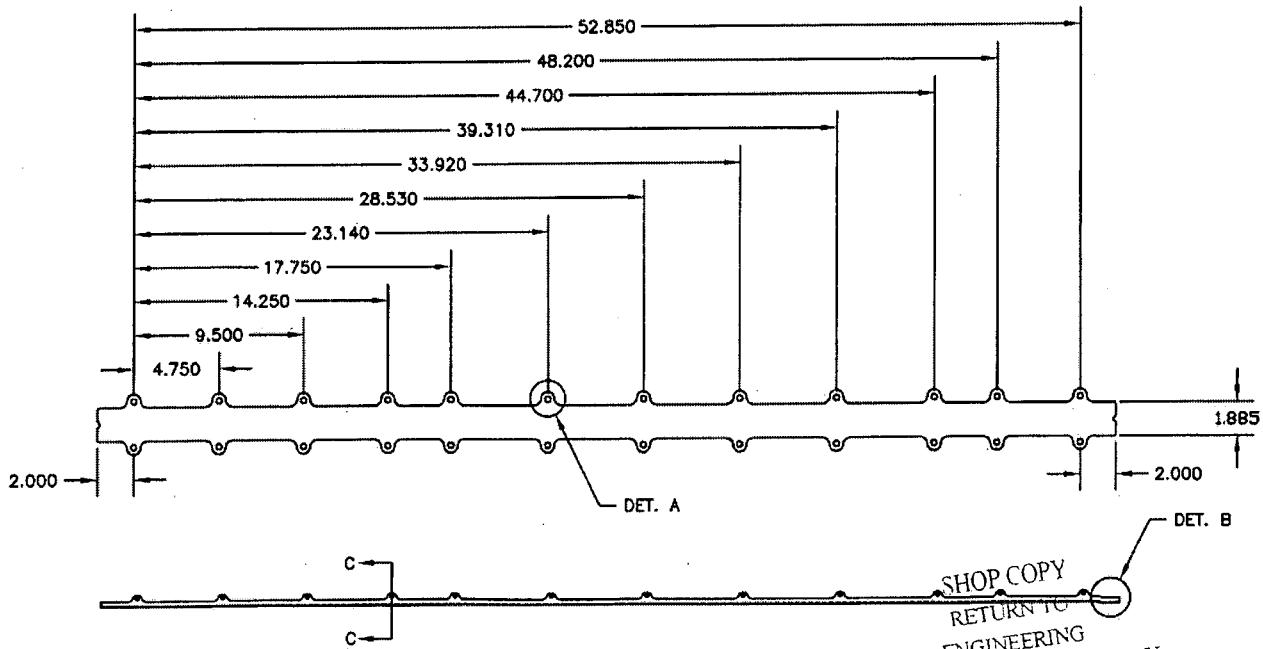
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CHECKED	APPROVED	DRAWING NO. D2656 REV. D SHEET 2 OF 4
DATE		TITLE WEARSHOE SCALE 1:10
05.08.17		

D2656-21

RELEASED
05.07.06



D2656-23



NOTES

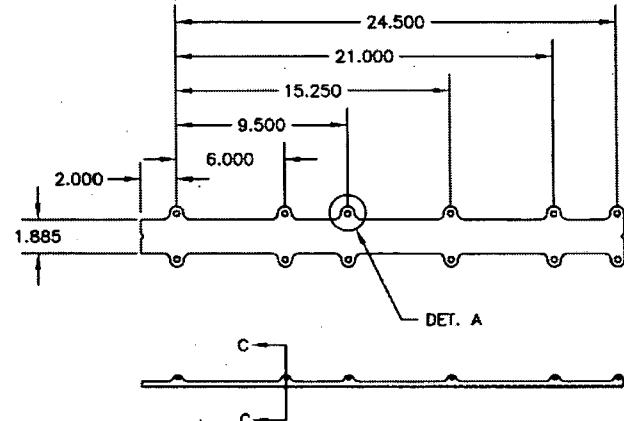
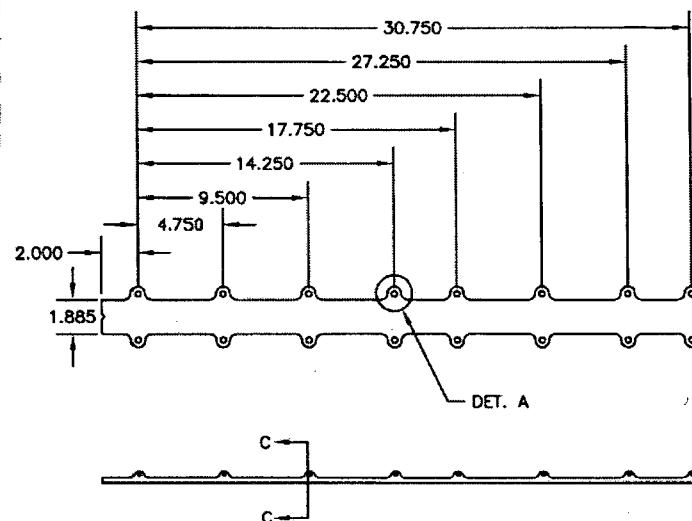
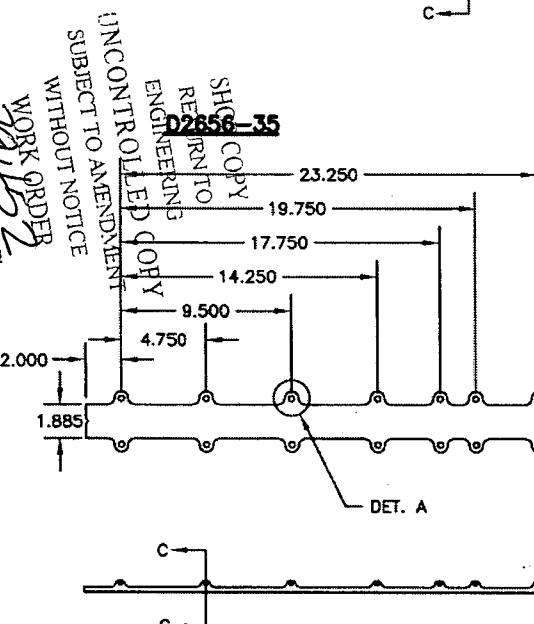
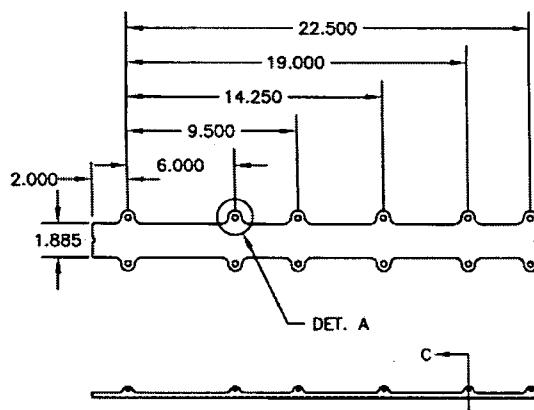
MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W
SERIES STEEL, 20 GAUGE (0.040 THICK)
FINISH: POWDER COAT GREY SANDEX (4.3.5.6) PER QSI 005 4.3
TOLERANCES ARE PER DART QSI 018
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WORK ORDER
No 29452

DART

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DATE	05.08.17	DRAWING NO.	D2656	REV. D
		SHEET 3 OF 4	WEARSHOE	SCALE 1:10

D2656-33**D2656-37****D2656-31****NOTES**

MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W
SERIES STEEL, 20 GAUGE (0.040 THICK)

FINISH: POWDER COAT GREY SANTEX (4.3.5.6) PER QSI 005 4.3

TOLERANCES ARE PER DART QSI 018
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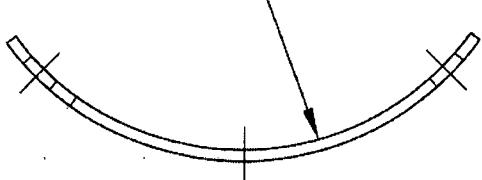
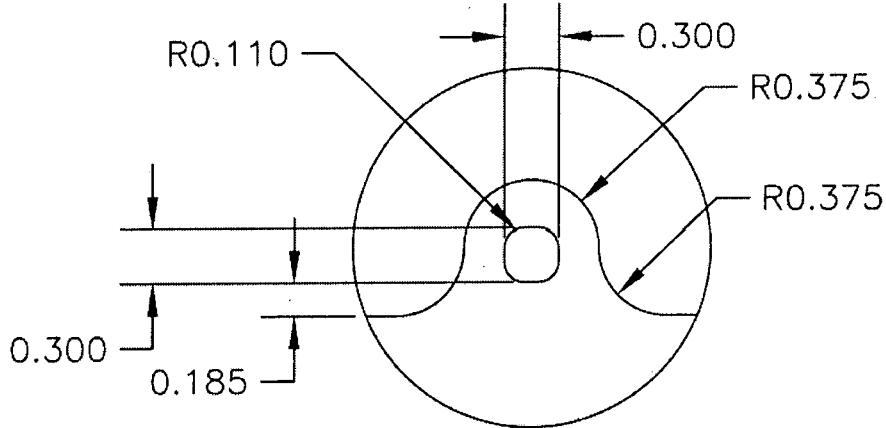
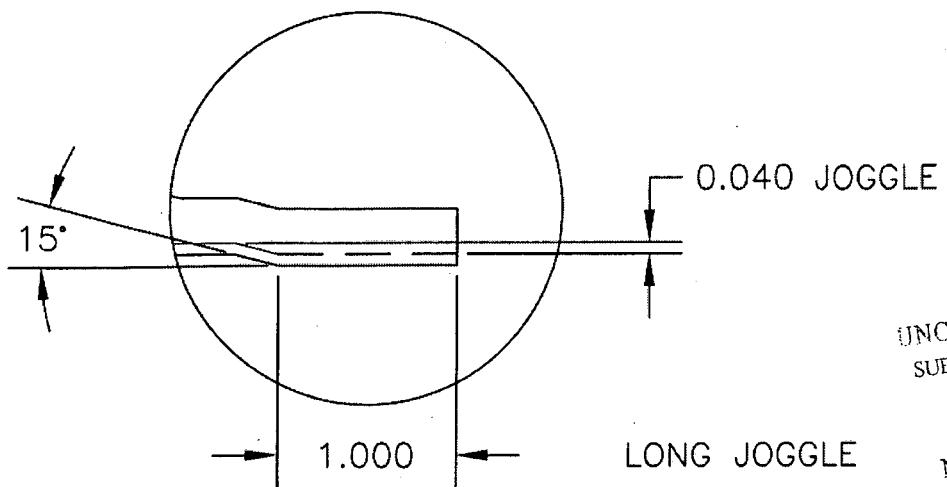
NO. 29452

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DESIGN DS	DRAWN BY CP	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2656	REV. D SHEET 4 OF 4
DATE 05.08.17		TITLE WEARSHOE	SCALE 1:10

SECTION C-C

R1.62

**RELEASED**
05.09.06 *[Signature]*DETAIL ADETAIL B

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DART AEROSPACE LTD	Work Order:	29452
Description:	Part Number:	D2656-33
Inspection Dwg:	Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Measured by:	5AD	Audited by:	AM	Prototype Approval:	
Date:	07/02/06	Date:	07/02/07	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

